



Dart Aerospace Ltd.
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Canada

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D3805-043

Job Sheet 199308



Part No: D3805-043

Job Qty: 2 pcs

Part Name: Run-on Landing Wearplate Fwd



Part Weight: 0 lbs

Job Created: 8/16/19

Due Date: 9/6/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV D SHEET 2 IPP RevB: add transfer drill wearplate to bar DD 09.11.05 ver:EC IPP Rev:C 11.10.04
rev.b as per dwg DD verified by:EC IPP REV:D 14.04.22 DWG REV:C DD VERF:JLM IPP REV:E 16.04.01
DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Large Fab - Welded Assy-1	2 pcs	9/6/19	9/6/19	0.00	5.69	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	2 pcs	9/6/19	9/6/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	2 pcs	9/6/19	9/6/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S213517



Part: D3805-043

Job No: 199308

Serial No/Batch: S213517

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/13/19

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					QC 5 - 9	
					QC 5 - 50	62
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
140 Small Fab - 2 - B4B	2 pcs	9/6/19	0.00 0.93		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	AA 19-9-13
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
150 QC 5	2 pcs	9/6/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	SEP 16 2019 DAS 40
					QC 5 - 61	9-89
					QC 5 - 81	
160 Packaging 3-1 - Stock - B4B	2 pcs	9/6/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	FP-002 HL 19-9-13
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	2 pcs	9/6/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - (Fabricate per Drwg) 1- Weld D3806-043 to wearplate as per dwg D3805 304 S.S. Welding Rod BATCH ~~41136585~~ 41136585

Descriptions: #: M136585 2- Transfer drill holes in bar

120 - (QC9- Inspect visual per QSI004- Fusion Welds)

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Small Fab) APPLY COATING ON CONCAVE SURFACE AS PER DWG AND QSI005 (SEE NOTE 10 ON DWG)

150 - (QC5- Inspect part completeness to step on W/O) 5213093

160 - (Identify as per dwg & Stock Location: _____) LOCATION : FP002

170 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3805-3	Plate	2 pcs (1 ea)	110-Large Fab - Welded Assy-1	<u>F134043</u>
D3806-043	Wearbar Weldment	2 pcs (1 ea)	110-Large Fab - Welded Assy-1	<u>5212169</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	D3805-3	2	6	0
	D3806-043	2	0	0

Part Specifications
Specifications could not be found.

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Route update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev J